

DEKRA Testing and Certification (Shanghai) Ltd., Guangzhou branch

Flashbay Electronics

Building2, Jixun Industrial Park, Xinjiao, Dong'ao Village, Shatian Town, Huiyang District, Huizhou City, Guangdong Province, P.R. China DEKRA Testing and Certification (Shanghai) Ltd., Guangzhou branch

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# **TEST REPORT**

**Test Report No.** : **4387797.55** Version 1

Project No. : 4387797.00

Test Report Date : 2022-05-24

Job No. : 22-00926

Applicant : Flashbay Electronics

Building2, Jixun Industrial Park, Xinjiao, Dong'ao Village, Shatian Town,

Huiyang District, Huizhou City, Guangdong Province, P.R. China

Product Name : Water bottles

Model No. : Adventure(AD)

Test Requested : 1. U.S. 21 CFR F.D.A. Regulation Part 177.1520 Clause 1.1a and 1.1b

for polypropylene

2. U.S. 21 CFR F.D.A. Regulation Part 177.2600 rubber articles intended

for repeated use, Section (e) and (f)

3. FDA General Recognized as Safe (GRAS)

- Total Chromium content

Test Method : Please refer to next pages
Sample Received : 2022-04-12 and 2022-04-19
Testing Period : 2022-04-01 to 2022-05-06

**Test Results** 

- following pages -



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#### Resume:

No.	Parameter	Conclusion	
1.	Test for F.D.A. Regulation on polypropylene 21 CFR 177.1520	PASS	
2.	Test for F.D.A. Regulation on Rubber 21 CFR Part 177.2600	PASS	
3.	Total Chromium content f (GRAS)	PASS	

Guangzhou, May 24, 2022 Signed for and on behalf of **DEKRA Testing and Certification (Shanghai) Ltd., Guangzhou branch** Chemical & Mechanical



Devin Ai Assistant Manager

Attention: Please note that every statement made in this report is only valid for the samples tested and reported herein. This report shall not be reproduced except in full, without the written approval of the testing laboratory.



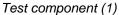
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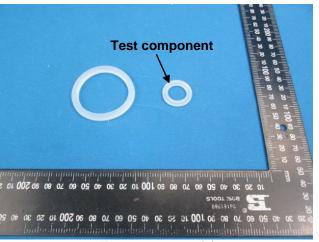
# **Sample Descriptions:**

No.	Description(s) Material(s) (claimed by applicant	
(1)	1) Lid PP (Black)	
(2)	Sealing ring Silicone (Transparent)	
(3)	Bottle	SUS 304

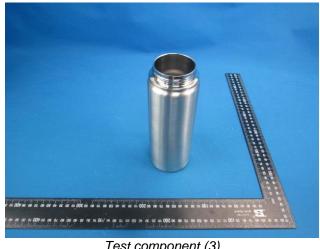
# Sample photos

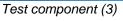






Test component (2)







Block 5, No.3, Qiyun Road, Huangpu District, Guangzhou, Guangdong, China



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# **TEST RESULTS**

# 1. U.S. 21 CFR F.D.A. Regulation Part 177.1520 Clause 1.1a and 1.1b for polypropylene

With reference to the U.S. Food and Drug Administration 21 CFR Part 177.1520 Clause 1.1a and 1.1b.

Parameter		Result (1)	MDL	Limit	
a)	Density	0.900		0.880-0.913	
b)	Melting Point (°C)	168.2		160-180 (1.1a) 150-180 (1.1b)	
c)	Maximum extractable fraction in n-hexane, % (w/w)	0.83	0.5	6.4	
d)	Maximum extractable fraction in xylene, % (w/w)	3.69	0.5	9.8	

#### Remark:

1. % = Percentage

2. MDL = Method Detection Limit

# 2. <u>U.S. 21 CFR F.D.A. Regulation Part 177.2600 rubber articles intended for repeated use, Section (e) and (f)</u>

With reference to the U.S. Food and Drug Administration 21 CFR Part 177.2600 - rubber articles intended for repeated use, Section (e) and (f).

Parameter		Test condition	Result (mg/in²) (2)	MDL (mg/in²)	Limit (mg/in²)
(a)	Total extractives in water	Reflux temperature, first 7 hours	<0.20	0.20	20
		Reflux temperature, succeeding 2 hours	0.35	0.20	1
(b)	Total extractives in n-hexane	Reflux temperature, first 7 hours	4.21	0.20	175
(6)		Reflux temperature, succeeding 2 hours	<0.20	0.20	4

#### Remark:

1. mg/in<sup>2</sup> = Milligram per square inch



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# 3. FDA General Recognized as Safe (GRAS)

# Total Chromium content for stainless steel

By acid digestion followed by Inductively Coupled Plasma Emission Spectroscopic analysis.

Result (%)		MDL (%)	Limit (%)	
i arameter	(3)	WIDE (70)		
Tot. Chromium (Cr)	19.58	0.005	16 Min.	

#### Remark:

1. MDL = Method Detection Limit

---End of Report---